NSN 5315-01-397-1788

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-397-1788

First End Style:
Chamfered
Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.690 inches
Shank Length:
0.810 inches
Shoulder Diameter:
Between 0.995 inches and 1.005 inches
Shank Diameter:
Between 0.619 inches and 0.624 inches
Overall Length:
3.410 inches
Undercut Diameter:
0.500 inches
Undercut Width:
0.120 inches
Hole Arrangement Style:
One end drilled
First Hole Diameter:
Between 0.255 inches and 0.275 inches
Distance From Centerline Of Hole To End Of Pin:
0.373 inches
First End Taper Length:
0.060 inches
Second End Relationship With First End:
Identical
Thread Size:
0.625 inches
Second Shank Diameter:
Between 0.619 inches and 0.624 inches
First End Location:
Threaded end
First End Taper Angle:
45.0 degrees
Second Shank Length:
2.480 inches
Material:
Steel comp 1030 or steel comp 1031 or steel comp 1033 or steel comp 1035 or steel comp 1036 or steel comp 1037 or steel comp 1038

or steel comp 1039 or steel comp 1040 or steel comp 1137 or steel comp 1138 or steel comp 1139 or steel comp 1140 or steel comp

1141

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Surface Treatment:
Zinc alloy or cadmium and chromate
Style Designator:
Undercut
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

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