NSN 5315-01-406-6415

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-406-6415	
First End Style:	
Chamfered and counterbored	
Second End Style:	
Chamfered w/thru hole	
Thread Class:	
3b	
Thread Direction:	
Right-hand	
Thread Length:	
0.810 inches	
Shank Length:	
1.940 inches	
Shoulder Diameter:	
Between 1.500 inches and 1.501 inches	
Shank Diameter:	
1.380 inches	
Overall Length:	
5.000 inches	
First End Counterbore Diameter:	
0.750 inches	
First End Counterbore Depth:	
0.810 inches	
First End Taper Length:	
0.060 inches	
Second End Taper Length:	
0.250 inches	
Second End Relationship With First End:	
Not identical	
Thread Size:	
0.750 inches	
First End Location:	
Counterbore end	
First End Taper Angle:	
45.0 degrees	
Second End Taper Angle:	
15.0 degrees	

Material:

Nickel alloy 502

Material Specification:

Qq-n-286 federal specification single material response

Style Designator:

Shoulder

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Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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