

View Online at <https://aerobasegroup.com/nsn/5315-01-406-9203>

**First End Style:**

Chamfered

**Second End Style:**

Counterbored w/o through hole

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

0.250 inches

**Second Hole Diameter:**

0.109 inches

**Distance From Centerline Of Hole To End Of Pin:**

2.312 inches

**Center To Center Distance Between Holes:**

3.188 inches

**Pinlength:**

7.000 inches

**Pindiameter:**

1.7500 inches

**Second End Counterbore Diameter:**

0.334 inches

**Second End Counterbore Depth:**

2.625 inches

**First End Taper Length:**

0.060 inches

**Second End Relationship With First End:**

Not identical

**First End Taper Angle:**

45.0 degrees

**Special Features:**

3rd hole drilled through center of pin (3.500 from end) 0.109 dia. Both ends are chamfered 0.060 long x 45.0 degrees.

**Material:**

Steel comp 316

**Material Specification:**

Qq-s-763 federal specification single material response or astm a276 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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