

View Online at <https://aerobasegroup.com/nsn/5315-01-406-9204>

**First End Style:**

Chamfered

**First Step Diameter:**

1.000 inches

**First Step Length:**

0.750 inches

**Second Step Diameter:**

0.796 inches

**Second Step Length:**

6.100 inches

**Third Step Diameter:**

Between 0.623 inches and 0.625 inches

**Third Step Length:**

2.900 inches

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

0.187 inches

**Second Hole Diameter:**

0.187 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.280 inches

**Center To Center Distance Between Holes:**

4.500 inches

**First End Taper Length:**

0.060 inches

**Second End Relationship With First End:**

Identical

**First End Location:**

Large end

**First End Taper Angle:**

45.0 degrees

**Special Features:**

Drill hole in large shoulder 0.314 in. Min, 0.319 in. Max: weld pin straight into large shoulder.

**Material:**

Steel comp 316l

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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