

View Online at <https://aerobasegroup.com/nsn/5315-01-406-9204>

First End Style:

Chamfered

First Step Diameter:

1.000 inches

First Step Length:

0.750 inches

Second Step Diameter:

0.796 inches

Second Step Length:

6.100 inches

Third Step Diameter:

Between 0.623 inches and 0.625 inches

Third Step Length:

2.900 inches

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

0.187 inches

Second Hole Diameter:

0.187 inches

Distance From Centerline Of Hole To End Of Pin:

0.280 inches

Center To Center Distance Between Holes:

4.500 inches

First End Taper Length:

0.060 inches

Second End Relationship With First End:

Identical

First End Location:

Large end

First End Taper Angle:

45.0 degrees

Special Features:

Drill hole in large shoulder 0.314 in. Min, 0.319 in. Max: weld pin straight into large shoulder.

Material:

Steel comp 316l

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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