## NSN 5315-01-407-1728

Headless Shoulder Pin - Page 1 of 2



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First End Style:	
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Radius

Second End Style:

Chamfered

Thread Class:

3a

## **Thread Direction:**

**Right-hand** 

**Thread Length:** 

0.480 inches

Shank Length:

0.320 inches

Shoulder Diameter:

0.420 inches

Shank Diameter:

## 0.370 inches

Overall Length:

1.510 inches

Undercut Diameter:

0.312 inches

Undercut Width:

0.287 inches

First End Corner Radius:

0.045 inches

Second End Taper Length:

0.210 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

32.0 rockwell c and 36.0 rockwell c

Thread Size:

0.312 inches

Second Shank Diameter:

0.370 inches

**First End Location:** 

Threaded end

Second End Tip Radius:

0.060 inches

Second End Taper Angle:

60.0 degrees

Second Shank Length:

0.550 inches

## NSN 5315-01-407-1728

Headless Shoulder Pin - Page 2 of 2

Special Features:

Thread under shoulder .500-20 unf-2a

Material:

Steel comp 4140

Style Designator:

Undercut

**Thread Series Designator:** 

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

