

View Online at <https://aerobasegroup.com/nsn/5315-01-409-0222>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.370 inches

Shank Length:

0.620 inches

Shoulder Width Across Flats:

0.750 inches

Shank Diameter:

0.250 inches

Overall Length:

1.270 inches

Second End Taper Length:

0.250 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.2545 inches and 0.2550 inches

First End Location:

Threaded end

Second End Tip Radius:

0.060 inches

Second Shank Length:

0.560 inches

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-s-5002 military specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-5002 spec.