NSN 5315-01-411-8704

Headless Shoulder Pin - Page 1 of 1

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View Online at https://aerobasegroup.com/nsn/5315-01-411-8704 First End Style: Square **Second End Style:** Chamfered **Shank Length:** Between 0.555 inches and 0.720 inches Shoulder Diameter: Between 0.295 inches and 0.305 inches **Shank Diameter:** Between 0.090 inches and 0.110 inches **Overall Length:** 0.720 inches **Second End Taper Length:** Between 0.030 inches and 0.050 inches Second End Relationship With First End: Not identical Hardness Rating: 35.0 rockwell c and 42.0 rockwell c **First End Location:** Chamfered end **Second End Taper Angle:** Between 10.0 degrees and 20.0 degrees **Special Features:** Pin is coat with polymer composite; surface roughness 32; heat treat at 1024 degree (f); plus/minus 15 degrees (f) for 4 hours before coating Material: Steel comp 630 **Material Specification:** Pwa11-17 mfr ref single material response **Style Designator:** Shoulder Shelf Life: N/a **Unit Of Measure: Demilitarization:** No Fiig: