

NSN 5315-01-413-6178 Headless Shoulder Pin - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/5315-01-413-6178 First End Style: Square Second End Style: Chamfered

Thread Class: 2a **Thread Direction:** Right-hand Thread Length: 0.176 inches **Shoulder Width Across Flats:** 0.375 inches **Overall Length:** 0.976 inches First Step Diameter: Between 0.200 inches and 0.207 inches **Second Step Diameter:** 0.354 inches **Second Step Length:** 0.020 inches **Third Step Diameter:** 0.190 inches Third Step Length: 0.238 inches **Shoulder Length:** 0.118 inches **Second End Taper Length:** 0.187 inches Second End Relationship With First End: Not identical

Thread Size:

0.190 inches

First End Location:

Threaded end

Second End Taper Angle:

15.0 degrees

Material:

Steel comp 303

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

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Surface Treatment Specification:	
Qq-p-35,	type 2 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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