

View Online at <https://aerobasegroup.com/nsn/5315-01-417-8532>

**First End Style:**

Counterbored w/o through hole

**Hole Arrangement Style:**

One end drilled

**Distance From Centerline Of Hole To End Of Pin:**

0.188 inches

**Pinlength:**

Between 2.815 inches and 2.894 inches

**Pindiameter:**

Between 0.9841 inches and 0.9846 inches

**First End Counterbore Depth:**

Between 1.300 inches and 1.500 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

40.0 rockwell c and 46.0 rockwell c

**Surface Finish:**

125.0 microinches all other surfaces

**Special Features:**

Hole is tap drill x 1.30/1.50 deep ; tap1/4-28 unf-2b x .19 min deep full threads; end w/o counterbore have cutaway on one side, 0.280 wide; with radius; .01 min and .03 max

**Material:**

Steel comp 431

**Material Specification:**

Astm a276 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

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