

View Online at <https://aerobasegroup.com/nsn/5315-01-419-3327>

First End Style:

Round

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.405 inches

Shank Length:

0.655 inches

Shoulder Width Across Flats:

0.438 inches

Shank Diameter:

Between 0.3115 inches and 0.3120 inches

Overall Length:

1.270 inches

Second End Taper Length:

Between 0.030 inches and 0.040 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.3125 inches

Second Shank Diameter:

Between 0.311 inches and 0.312 inches

First End Location:

Round end

First End Outer Radius:

0.060 inches

Second End Taper Angle:

45.0 degrees

Second Shank Length:

Between 0.490 inches and 0.500 inches

Material:

Steel comp 302

Material Specification:

Astm a582, cond b assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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