## NSN 5315-01-423-4970

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-423-4970 First End Style: Chamfered Second End Style: Chamfered **Thread Class:** За **Thread Direction:** Right-hand Thread Length: 0.390 inches **Shank Length:** 0.450 inches **Shoulder Width Across Flats:** 0.375 inches **Shank Diameter:** 0.190 inches **Overall Length:** 1.110 inches **End Application:** F-16 First End Corner Radius: 0.050 inches First End Taper Length: 0.050 inches **Second End Taper Length:** 0.210 inches Thready Qty Per Inch (tpi): Second End Relationship With First End: Not identical **Thread Size:** 0.190 inches **Second Shank Diameter:** Between 0.188 inches and 0.189 inches First End Location: Chamfered end First End Taper Angle: 45.0 degrees **Second End Tip Radius:** 0.060 inches

Surface Finish: 125.0 microinches

## **NSN 5315-01-423-4970** Headless Shoulder Pin - Page 2 of 2



Second Shank Length:
0.360 inches
Material:
Steel comp 302
Material Specification:
Mil-s-7720, comp 302 cond b military specification single material response
Surface Treatment:
Cadmium
Surface Treatment Specification:
Qq-p-416, type ii, class 2 federal specification single treatment response
Style Designator:
Shoulder
Thread Series Designator:
Jnf
Shelf Life:
N/a
Unit Of Measure:
-
Demilitarization:
No
Fiig:
A212a0
Mil-std (military Standard):
Mil-s-7720 spec.