## NSN 5315-01-425-2189

Headless Shoulder Pin - Page 1 of 1



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First End Style:	
Chamfered	
Shank Length:	
Between 0.153 inches an	d 0.163 inches
Shoulder Diameter:	
Between 0.078 inches an	d 0.082 inches
Shank Diameter:	
Between 0.0610 inches a	nd 0.0611 inches
Overall Length:	
Between 0.241 inches an	d 0.261 inches
End Application:	
F100pw229engine	
First End Taper Length:	
Between 0.010 inches an	d 0.020 inches
Second End Relationsh	ip With First End:
Identical	
First End Location:	
Small end	
First End Taper Angle:	
45.0 degrees	
Surface Finish:	
63.0 microinches	
Material:	
Nickel alloy uns n07001	
Material Specification:	
Ams 5707 assn standard	single material response
Style Designator:	
Shoulder	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	
Fiig:	
A212a0	