

View Online at <https://aerobasegroup.com/nsn/5315-01-435-0881>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.235 inches

**Shoulder Diameter:**

0.250 inches

**Overall Length:**

0.950 inches

**First Step Diameter:**

Between 0.133 inches and 0.135 inches

**Second Step Diameter:**

Between 0.1388 inches and 0.1394 inches

**Second Step Length:**

0.075 inches

**Third Step Diameter:**

0.138 inches

**Third Step Length:**

4.275 inches

**End Application:**

F-15i

**Shoulder Length:**

Between 0.070 inches and 0.080 inches

**First End Taper Length:**

0.040 inches

**Thready Qty Per Inch (tpi):**

32

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.138 inches

**First End Location:**

Unthreaded end

**First End Taper Angle:**

Between 59.0 degrees and 61.0 degrees

**First End Tip Radius:**

0.040 inches

**Surface Finish:**

63.0 microinches

**Material:**

Steel comp 303

**Material Specification:**

Astm a582 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, type iv federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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