

View Online at <https://aerobasegroup.com/nsn/5315-01-457-0002>

First End Style:

Chamfered

Second End Style:

Slotted

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.250 inches and 0.280 inches

Shank Length:

Between 0.250 inches and 0.280 inches

Shoulder Diameter:

0.375 inches

Shank Diameter:

0.250 inches

Overall Length:

1.580 inches

Second End Slot Width:

Between 0.068 inches and 0.088 inches

First End Taper Length:

0.040 inches

Second End Slot Depth:

Between 0.060 inches and 0.090 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Threaded end

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Second End Outer Radius:

0.090 inches

Material:

Steel comp 1010 or steel comp 1025

Material Specification:

Astm a576 comp 1010 through 1025 assn standard single material response

Surface Treatment:

Zinc and chromate

Surface Treatment Specification:

Astm b633 assn standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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