

View Online at <https://aerobasegroup.com/nsn/5315-01-464-1683>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered and counterbored

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.068 inches and 0.078 inches

**Second Hole Diameter:**

Between 0.068 inches and 0.078 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.120 inches and 0.130 inches

**Center To Center Distance Between Holes:**

Between 2.770 inches and 2.800 inches

**Pinlength:**

3.100 inches

**Pindiameter:**

Between 0.1860 inches and 0.1900 inches

**End Application:**

C-135

**Second End Counterbore Diameter:**

Between 0.037 inches and 0.050 inches

**Second End Counterbore Depth:**

Between 0.029 inches and 0.045 inches

**First End Taper Length:**

0.030 inches

**Second End Taper Length:**

0.030 inches

**Second End Relationship With First End:**

Not identical

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

45.0 degrees

**Material:**

Steel comp 1018 or steel comp 1020 or steel comp 1025

**Material Specification:**

Astm a 108 federal specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type ii, class 2 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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