## NSN 5315-01-467-6789



Headless Shoulder Pin - Page 1 of 1 View Online at https://aerobasegroup.com/nsn/5315-01-467-6789 First End Style: Oval Second End Style: Radius **Shank Length:** 1.870 inches **Shoulder Diameter:** Between 0.310 inches and 0.311 inches **Shank Diameter:** Between 0.248 inches and 0.249 inches **Overall Length:** 3.850 inches **End Application:** Simulator, f4 **Second End Corner Radius:** 0.420 inches Second End Relationship With First End: Not identical **First End Location:** Shank end First End Outer Radius: 0.310 inches **Special Features:** First end 2 holes diameter 0.125 and 0.129; second end one hole diameter 0.164 and 0.172; first end hole 0.138 inches centered form outside edge; second end hole 0.215 inches from outside edge; heat treat to 160000-180000 psi per dps 5.00, ams 2759 may be used; grind per dps 4.601, mil-std-866; surface roughness 125 microinches per ansi b46.1-1978; break all sharp edges to .005; bar steel heat treated and aged; excygpin-lock assembly Material: Stainless steel **Material Specification:** Ams5737 assn standard single material response **Surface Treatment: Passivate Surface Treatment Specification:** Astma967 assn standard single treatment response **Style Designator:** Shoulder Shelf Life: N/a

Fiig:

No

**Unit Of Measure:** 

Demilitarization: