Headless Shoulder Pin - Page 1 of 1

A 21200



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First End Style:	
Oval	
Second End Style:	
Radius	
Shank Length:	
1.870 inches	
Shoulder Diameter:	
Between 0.310 inches	and 0.311 inches
Shank Diameter:	
Between 0.248 inches	and 0.249 inches
Overall Length:	
3.850 inches	
End Application:	
Simulator, f4	
Second End Corner	Radius:
0.420 inches	
Second End Relation	nship With First End:
Not identical	
First End Location:	
Shank end	
First End Outer Rad	ius:
0.310 inches	
Special Features:	
First end 2 holes diam	neter 0.125 and 0.129; second end one hole diameter 0.164 and 0.172; first end hole 0.138 inches centered form
outside edge; second	end hole 0.215 inches from outside edge; heat treat to 160000-180000 psi per dps 5.00, ams 2759 may be used; grind
per dps 4.601, mil-sto	d-866; surface roughness 125 microinches per ansi b46.1-1978; break all sharp edges to .005; bar steel heat treated
and aged; cxcygpin-lo	ick assembly
Material:	
Stainless steel	
Material Specificatio	n:
Ams5737 assn standa	ard single material response
Surface Treatment:	
Passivate	
Surface Treatment S	pecification:
Astma967 assn stand	ard single treatment response
Style Designator:	
Shoulder	
Shelf Life:	
N/a	
Unit Of Measure:	
 Demilitarization:	
No	
Fiig:	