

View Online at <https://aerobasegroup.com/nsn/5315-01-467-8380>

**First End Style:**

Chamfered

**Second End Style:**

Radius

**Shank Length:**

Between 0.330 inches and 0.350 inches

**Shoulder Diameter:**

0.188 inches

**Shank Diameter:**

Between 0.240 inches and 0.250 inches

**Overall Length:**

Between 0.720 inches and 0.730 inches

**Second End Corner Radius:**

0.005 inches

**First End Taper Length:**

Between 0.020 inches and 0.040 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

56.0 rockwell c

**First End Location:**

Chamfered end

**First End Taper Angle:**

45.0 degrees

**Special Features:**

End item light armored vehicle; chamfer width 0.030 ly; heat treatment per mil-h-6875, quench and temper at a maximum temp of 450 degrees f for a of 56 rockwell c; unless otherwise specified, the relationship between any two coaxial circular features shall be controlled by a circular runout tolerance equal to the sum of the size tolerances for the features

**Material:**

Stainless steel

**Material Specification:**

Ams5630, class440c assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mil-std-171, 5.4.1 military standard single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-std-171 spec.