

View Online at <https://aerobasegroup.com/nsn/5315-01-471-1893>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered w/thru hole

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

1.130 inches

**Shoulder Diameter:**

1.000 inches

**Overall Length:**

5.250 inches

**First Step Diameter:**

0.663 inches

**Second Step Diameter:**

Between 0.620 inches and 0.625 inches

**Second Step Length:**

1.000 inches

**Third Step Diameter:**

Between 0.435 inches and 0.436 inches

**Third Step Length:**

1.380 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

0.150 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.200 inches

**End Application:**

Adapter pack, vertical stabilizer, attack helicopter

**Shoulder Length:**

1.740 inches

**First End Taper Length:**

0.100 inches

**Second End Taper Length:**

0.030 inches

**Thready Qty Per Inch (tpi):**

16

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.750 inches

**First End Location:**

Unthreaded end

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

45.0 degrees

**Material:**

Steel comp 630

**Material Specification:**

Ams5643, conda assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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