

View Online at <https://aerobasegroup.com/nsn/5315-01-474-3125>

First End Style:

Chamfered

Second End Style:

Radius

Shank Length:

3.745 inches

Shoulder Diameter:

Between 1.238 inches and 1.243 inches

Shank Diameter:

Between 0.225 inches and 0.250 inches

Overall Length:

6.120 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.250 inches and 0.256 inches

Distance From Centerline Of Hole To End Of Pin:

0.495 inches

Second End Corner Radius:

0.060 inches

First End Taper Length:

0.120 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

28.0 rockwell c and 34.0 rockwell c

First End Location:

Chamfered end

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Product Name:

Pin, locking, support

Special Features:

Dimetions apply after plating; break sharp edges; zinc-nickel coat, type 2, class 2 per drawing12369857; optional finish, zinc coat, type 2, 0.3 mils thick ; centers permissible; second end it tapers to 0.675 in diameter; second end radius after shank is .06 then radius of .12 then .06 at end; 5.625 length from center of hole to second end; second end first diameter is 1.243 then taper to a diameter of 0.675

Material:

Steel comp 4330 or steel comp 4130 or steel comp 8630

Material Specification:

Astma322 assn standard 1st material response or astma331 assn standard 2nd material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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