NSN 5315-01-477-6017

First End Style:

Second End Style:

Thread Direction:

Thread Length:

Square

За

Chamfered
Thread Class:

Right-hand

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-477-6017

0.405 inches
Shank Length:
0.780 inches
Shoulder Width Across Flats:
Between 0.430 inches and 0.439 inches
Shank Diameter:
0.249 inches
Overall Length:
Between 1.280 inches and 1.300 inches
End Application:
Used on fighter aircraft f-18-e/f
Second End Taper Length:
0.250 inches
Thready Qty Per Inch (tpi):
28
Second End Relationship With First End:
Not identical
Thread Size:
0.250 inches
Second Shank Diameter:
0.249 inches
First End Location:
Threaded end
Criticality Code Justification:
Agav
Second End Tip Radius:
Between 0.060 inches and 0.090 inches
Second Shank Length:
Between 0.500 inches and 0.520 inches
Product Name:
(inavy) pin, shoulder, headless
Material:
Steel comp 302 or steel comp 304 or steel comp 303se

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Headless Shoulder Pin - Page 2 of 2



Material Specification:

Qq-s-763 cond b federal specification 1st material response or qq-s-763 cond b federal specification 2nd material response or mms265 cond b fscm 76301 mfr ref 3rd material response

Styl	le	Des	ign	atc	r:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig: A212a0