

View Online at <https://aerobasegroup.com/nsn/5315-01-478-6134>

First End Style:

Chamfered

Thread Class:

3a

Thread Pitch Diameters:

+0.2797/+0.2824 inches

Thread Direction:

Right-hand

Thread Length:

0.435 inches

Shoulder Diameter:

Between 0.520 inches and 0.530 inches

Overall Length:

2.540 inches

Second Step Diameter:

Between 0.335 inches and 0.345 inches

Second Step Length:

Between 1.020 inches and 1.030 inches

Third Step Diameter:

Between 0.184 inches and 0.185 inches

Third Step Length:

Between 0.830 inches and 0.860 inches

End Application:

Engine, aircraft tf33-p-3/5/9 (c/ec-135, b-52h)

Shoulder Length:

Between 0.060 inches and 0.080 inches

First End Taper Length:

Between 0.010 inches and 0.030 inches

Second End Taper Length:

Between 0.020 inches and 0.050 inches

Thready Qty Per Inch (tpi):

24

Second End Relationship With First End:

Identical

Thread Size:

0.3125 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

45.0 degrees

First Step Width Across Flats:

0.313 inches

Product Name:

Pin-no. 1 bearing seal

Special Features:

Thru holes at both ends 0.065-0.072 in. Dia

Material:

Steel comp 615

Material Specification:

Ams 7470 federal specification single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Ams 2406 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Uns

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

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