## NSN 5315-01-482-4618



5-01-482-4618

Headless Shoulder Pin - Page 1 of 2
View Online at https://aerobasegroup.com/nsn/5315-01-48
First End Style:
Round
Second End Style:
Square
Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.540 inches
Shank Length:
1.250 inches
Shoulder Diameter:
0.500 inches
Shank Diameter:
Between 0.247 inches and 0.248 inches
Overall Length:
1.990 inches
End Application:
P-3 orion
Thready Qty Per Inch (tpi):
20
Second End Relationship With First End:
Not identical
Thread Size:
0.250 inches
Second Shank Diameter:
0.250 inches
First End Location:
Round end
First End Outer Radius:
0.062 inches
Second Shank Length:
0.265 inches
Product Name:
Pin, rear hold-down, story teller rfd
Special Features:
Shoulder is .500 hexagonal; second end threaded
Material:
Steel comp 303 or steel comp 303se
Material Specification:
Astm a 582, cond a assn standard all material responses
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## NSN 5315-01-482-4618

Headless Shoulder Pin - Page 2 of 2



Surface Treatment:

Passivate

Surface Treatment Specification:

Astm a380 assn standard single treatment response

Style Designator:

Shoulder

**Thread Series Designator:** 

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0