NSN 5315-01-483-0312

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-483-0312

First End Style: Chamfered Second End Style: Chamfered **Thread Class:** 3a **Thread Direction: Right-hand Thread Length:** 0.450 inches Shank Length: 0.718 inches **Shoulder Diameter:** Between 0.430 inches and 0.439 inches Shank Diameter: Between 0.249 inches and 0.250 inches **Overall Length:** 0.938 inches **End Application:** Aircraft, hornet, f/a, 18 First End Taper Length: 0.030 inches Second End Taper Length: 0.250 inches Thready Qty Per Inch (tpi): 28 Second End Relationship With First End: Not identical **Thread Size:** 0.250 inches **First End Location:** Threaded end First End Taper Angle: 45.0 degrees Second End Tip Radius: Between 0.060 inches and 0.090 inches Second Shank Length: 0.500 inches **Product Name:** Pin, index Material:

Steel comp 302 or steel comp 303 or steel comp 304

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Material Specification:

Ams-qq-s-663 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Ams-qq-p-35 assn standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A212a0