

View Online at <https://aerobasegroup.com/nsn/5315-01-483-0325>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.450 inches

**Shank Length:**

0.655 inches

**Shoulder Diameter:**

Between 0.430 inches and 0.439 inches

**Shank Diameter:**

Between 0.249 inches and 0.250 inches

**Overall Length:**

0.900 inches

**End Application:**

Aircraft, hornet, f/a, 18

**First End Taper Length:**

0.030 inches

**Second End Taper Length:**

0.120 inches

**Thready Qty Per Inch (tpi):**

28

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Tip Radius:**

Between 0.060 inches and 0.090 inches

**Second Shank Length:**

0.370 inches

**Product Name:**

Pin, index

**Material:**

Steel comp 302 or steel comp 303 or steel comp 304

**Material Specification:**

Ams-qq-s-663 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Ams-qq-p-35 assn standard single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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