## NSN 5315-01-483-2683

First End Style:

Second End Style:

Chamfered

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-483-2683

Chamfered
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.405 inches
Shank Length:
0.530 inches
Shoulder Diameter:
Between 0.430 inches and 0.439 inches
Shank Diameter:
Between 0.2490 inches and 0.2495 inches
Overall Length:
1.530 inches
First End Taper Length:
0.030 inches
Second End Taper Length:
Between 0.230 inches and 0.270 inches
Thready Qty Per Inch (tpi):
28
Second End Relationship With First End:
Not identical
Thread Size:
0.250 inches
Second Shank Diameter:
Between 0.2490 inches and 0.2495 inches
First End Location:
Threaded end
First End Taper Angle:
45.0 degrees
Second End Tip Radius:
Between 0.060 inches and 0.090 inches
Second Shank Length:
Between 0.855 inches and 0.895 inches
Product Name:
Pin-index
Material:
Steel comp 302 or steel comp 304 or steel comp 303se

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Qq-s-763 federal specification 1st material response or qq-s-763 federal specification 2nd material response or mms265, fscm 76301 mfr ref 3rd material response

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Surface	Treatment:

**Passivate** 

## **Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

**Thread Series Designator:** 

Unf

Shelf Life:

N/a

**Unit Of Measure:** 

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**Demilitarization:** 

No

Fiig:

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