NSN 5315-01-483-6749

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-483-6749

First End Style:	
Square	
Second End Style:	
Square internally threaded	
Thread Class:	
3b	
Thread Direction:	
Right-hand	
Shank Length:	
Between 1.958 inches and 1.960 inches	
Shoulder Diameter:	
1.310 inches	
Shank Diameter:	
0.873 inches	
Hole Arrangement Style:	
Drilled through center	
First Hole Diameter:	
0.660 inches	
End Application:	
119	
Thready Qty Per Inch (tpi):	
20	
Second End Relationship With First End:	
Not identical	
Thread Size:	
0.437 inches	
First End Location:	
Square end	
Product Name:	
Pin	
Special Features:	
Retainer on shank end, square washer at 1st shoulder e	end; shank end 8 microinch finish, shoulder 16 microinchfinish; shoulder 23 to 25
degree angleon shoulder to shank area	
Material:	
Nickel alloy 718 ring	
Style Designator:	
Shoulder	
Thread Series Designator:	
Unjf	
Shelf Life:	
N/a	
Unit Of Measure:	

NSN 5315-01-483-6749

Headless Shoulder Pin - Page 2 of 2

Demilitarization:

Yes - demil/mli

Fiig:

A212a0

