

View Online at <https://aerobasegroup.com/nsn/5315-01-485-6753>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

24

Thread Direction:

Right-hand

Thread Length:

0.430 inches

Shank Length:

Between 0.677 inches and 0.697 inches

Shoulder Diameter:

1.250 inches

Shank Diameter:

Between 0.310 inches and 0.312 inches

Overall Length:

Between 1.810 inches and 1.870 inches

First End Taper Length:

0.030 inches

Second End Taper Length:

0.340 inches

Thready Qty Per Inch (tpi):

24

Second End Relationship With First End:

Not identical

Thread Size:

0.3125 inches

Second Shank Diameter:

Between 0.374 inches and 0.376 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Tip Radius:

0.120 inches

Second End Taper Angle:

30.0 degrees

Second Shank Length:

Between 1.018 inches and 1.038 inches

Material:

Steel comp xm-12

Material Specification:

Ams 5659 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0