

View Online at <https://aerobasegroup.com/nsn/5315-01-485-6753>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

24

**Thread Direction:**

Right-hand

**Thread Length:**

0.430 inches

**Shank Length:**

Between 0.677 inches and 0.697 inches

**Shoulder Diameter:**

1.250 inches

**Shank Diameter:**

Between 0.310 inches and 0.312 inches

**Overall Length:**

Between 1.810 inches and 1.870 inches

**First End Taper Length:**

0.030 inches

**Second End Taper Length:**

0.340 inches

**Thready Qty Per Inch (tpi):**

24

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.3125 inches

**Second Shank Diameter:**

Between 0.374 inches and 0.376 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Tip Radius:**

0.120 inches

**Second End Taper Angle:**

30.0 degrees

**Second Shank Length:**

Between 1.018 inches and 1.038 inches

**Material:**

Steel comp xm-12

**Material Specification:**

Ams 5659 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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