NSN 5315-01-490-4038

Headless Shoulder Pin - Page 1 of 2

First End Style: Chamfered

Chamfered
Thread Class:

Second End Style:



View Online at https://aerobasegroup.com/nsn/5315-01-490-4038

3a
Thread Direction:
Right-hand
Thread Length:
0.370 inches
Shank Length:
0.750 inches
Shoulder Width Across Flats:
0.375 inches
Shank Diameter:
Between 0.185 inches and 0.190 inches
Overall Length:
1.307 inches
End Application:
F-22 raptor
First End Taper Length:
0.363 inches
Second End Relationship With First End:
Not identical
Thread Size:
0.190 inches
Second Shank Diameter:
Between 0.187 inches and 0.189 inches
First End Location:
Tapered end
First End Tip Radius:
0.070 inches
Second Shank Length:
0.062 inches
Product Name:
Index pin, 10-32 unjf-3a
Special Features:
Heat treat to 160 ksi min
Material:
Titanium alloy or titanium alloy uns r56400
Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

NSN 5315-01-490-4038

Headless Shoulder Pin - Page 2 of 2



Style Designator:
Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

__

Demilitarization:

No

Fiig:

A212a0