

View Online at <https://aerobasegroup.com/nsn/5315-01-513-1887>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.405 inches

Shank Length:

0.780 inches

Shoulder Width Across Flats:

Between 0.430 inches and 0.439 inches

Shank Diameter:

0.189 inches

Overall Length:

Between 1.193 inches and 1.213 inches

End Application:

Used on fighter aircraft-first (f18 e/f)

Second End Taper Length:

Between 0.288 inches and 0.308 inches

Thready Qty Per Inch (tpi):

32

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second Shank Diameter:

Between 0.302 inches and 0.322 inches

First End Location:

Threaded end

Criticality Code Justification:

Agav

Second End Tip Radius:

Between 0.060 inches and 0.090 inches

Second Shank Length:

0.413 inches

Material:

Steel comp 302 or steel comp 304 or steel comp 303se

Material Specification:

Qq-s-763 cond b federal specification 1st material response or qq-s-763 cond b federal specification 2nd material response or mms265 cond b fscm 76301 mfr ref 3rd material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Ams qq-p-35 assn standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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