

View Online at <https://aerobasegroup.com/nsn/5315-01-515-2454>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.210 inches

Shoulder Diameter:

0.625 inches

Overall Length:

1.222 inches

First Step Diameter:

Between 0.311 inches and 0.312 inches

Second Step Diameter:

Between 0.311 inches and 0.312 inches

Second Step Length:

0.240 inches

Third Step Diameter:

0.250 inches

Third Step Length:

0.322 inches

Shoulder Length:

Between 0.070 inches and 0.080 inches

First End Taper Length:

0.270 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Chamfered end

First End Taper Angle:

23.0 degrees

First End Tip Radius:

0.060 inches

Special Features:

Pin has unique style

Material:

Steel comp 303

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, type ii federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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