

View Online at <https://aerobasegroup.com/nsn/5315-01-521-3160>

**First End Style:**

Chamfered

**Second End Style:**

Radius

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

1.600 inches

**Shoulder Diameter:**

0.312 inches

**Shank Diameter:**

0.250 inches

**Overall Length:**

2.260 inches

**Hole Arrangement Style:**

Drilled through center

**First Hole Diameter:**

0.125 inches

**End Application:**

68r870175

**Second End Corner Radius:**

0.030 inches

**First End Taper Length:**

0.040 inches

**Thready Qty Per Inch (tpi):**

24

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.312 inches

**Second Shank Diameter:**

0.246 inches

**First End Location:**

Chamfered end

**First End Taper Angle:**

45.0 degrees

**Product Name:**

Screw

**Special Features:**

Heat treat to h1025 per ps15227

**Material:**

Stainless steel

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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