

View Online at <https://aerobasegroup.com/nsn/5315-01-542-8116>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.250 inches

**Shank Length:**

0.500 inches

**Shoulder Diameter:**

0.380 inches

**Shank Diameter:**

0.250 inches

**Overall Length:**

1.310 inches

**End Application:**

F-22 raptor

**First End Taper Length:**

0.030 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

0.250 inches

**First End Location:**

Short shank end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.0 microinches

**Second Shank Length:**

0.745 inches

**Product Name:**

Pin, index

**Special Features:**

Threaded has internal hole with hex drive 0.0947 min 0.0967 max, depth of hole 0.125 not including point

**Material:**

Titanium alloy uns r54520

**Material Specification:**

Ams 4928 federal specification single material response and ams 4967 federal specification single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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