

View Online at <https://aerobasegroup.com/nsn/5315-01-607-7933>

**First End Style:**

Chamfered and countersunk

**Head Style:**

Flat chamfer

**Under Head Length:**

Between 1.2675 inches and 1.2875 inches

**First Step Diameter:**

Between 0.3896 inches and 0.3901 inches

**First Step Length:**

Between 0.6825 inches and 0.6925 inches

**Second Step Diameter:**

Between 0.3640 inches and 0.3680 inches

**Second Step Length:**

0.590 inches

**End Application:**

F/a-18 e/f

**First End Taper Length:**

0.030 inches

**Shear Strength:**

30000 double pounds per square inch

**First End Taper Angle:**

Between 0.215 degrees and 0.235 degrees

**Pin Head Diameter:**

Between 0.565 inches and 0.600 inches

**First End Countersink Angle:**

Between 90.0 degrees and 100.0 degrees

**First End Countersink Diameter:**

Between 0.197 inches and 0.217 inches

**Product Name:**

Pin-rivet, threaded, tension

**Height:**

Between 0.130 inches and 0.140 inches

**Material:**

Steel comp xm-13

**Material Specification:**

Ams5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fiig:**

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