NSN 5315-01-624-8399

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-624-8399

First End Style: Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.405 inches

Shank Length:

0.53 inches

Shoulder Diameter:

Between 0.430 inches and 0.439 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Overall Length:

1.0875 inches

End Application:

F-15sa

Second End Taper Length:

0.120 inches

Thready Qty Per Inch (tpi):

28

Second End Relationship With First End:

Not identical

Thread Size:

0.2500 inches

Second Shank Diameter:

Between 0.2490 inches and 0.2495 inches

First End Location:

Square end

Second End Tip Radius:

Between 0.060 inches and 0.090 inches

Second Shank Length:

0.4325 inches

Product Name:

Pin-index

Material:

Steel comp 302 or steel comp 304 or steel comp 303se

Surface Treatment:

Passivate

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Headless Shoulder Pin - Page 2 of 2

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

