

View Online at <https://aerobasegroup.com/nsn/5315-01-627-0273>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.405 inches

Shank Length:

0.717 inches

Shoulder Width Across Flats:

Between 0.430 inches and 0.439 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Overall Length:

1.837 inches

End Application:

F-15sa

First End Taper Length:

0.030 inches

Second End Taper Length:

0.120 inches

Thready Qty Per Inch (tpi):

28

Second End Relationship With First End:

Not identical

Thread Size:

0.2500 inches

Second Shank Diameter:

Between 0.2490 inches and 0.2495 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Tip Radius:

Between 0.060 inches and 0.090 inches

Second Shank Length:

0.995 inches

Product Name:

Pin, index

Material:

Steel comp 302 or steel comp 303se or steel comp 304

Material Specification:

Qq-s-763 federal standard single material response or mms 265 mfr ref single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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