

View Online at <https://aerobasegroup.com/nsn/5315-01-627-0273>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.405 inches

**Shank Length:**

0.717 inches

**Shoulder Width Across Flats:**

Between 0.430 inches and 0.439 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Overall Length:**

1.837 inches

**End Application:**

F-15sa

**First End Taper Length:**

0.030 inches

**Second End Taper Length:**

0.120 inches

**Thready Qty Per Inch (tpi):**

28

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.2500 inches

**Second Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Tip Radius:**

Between 0.060 inches and 0.090 inches

**Second Shank Length:**

0.995 inches

**Product Name:**

Pin, index

**Material:**

Steel comp 302 or steel comp 303se or steel comp 304

**Material Specification:**

Qq-s-763 federal standard single material response or mms 265 mfr ref single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal standard single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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