

View Online at <https://aerobasegroup.com/nsn/5315-01-632-3221>

**First End Style:**

Chamfered

**Second End Style:**

Oval

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.405 inches

**Shank Length:**

0.780 inches

**Shoulder Diameter:**

Between 0.430 inches and 0.439 inches

**Shoulder Width Across Flats:**

Between 0.430 inches and 0.439 inches

**Shank Diameter:**

0.250 inches

**Overall Length:**

1.405 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.076 inches and 0.086 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.140 inches

**First End Taper Length:**

0.030 inches

**Thready Qty Per Inch (tpi):**

28

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.3120 inches and 0.3125 inches

**First End Location:**

Chamfered end

**First End Taper Angle:**

45.0 degrees

**Second End Outer Radius:**

Between 0.060 inches and 0.090 inches

**Second Shank Length:**

1.405 inches

**Material:**

Stainless steel

**Material Specification:**

Ph13-8-0 mfr ref single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Astm 2700, method 1 assn standard single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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