

View Online at <https://aerobasegroup.com/nsn/5315-01-632-3221>

First End Style:

Chamfered

Second End Style:

Oval

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.405 inches

Shank Length:

0.780 inches

Shoulder Diameter:

Between 0.430 inches and 0.439 inches

Shoulder Width Across Flats:

Between 0.430 inches and 0.439 inches

Shank Diameter:

0.250 inches

Overall Length:

1.405 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.076 inches and 0.086 inches

Distance From Centerline Of Hole To End Of Pin:

0.140 inches

First End Taper Length:

0.030 inches

Thready Qty Per Inch (tpi):

28

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.3120 inches and 0.3125 inches

First End Location:

Chamfered end

First End Taper Angle:

45.0 degrees

Second End Outer Radius:

Between 0.060 inches and 0.090 inches

Second Shank Length:

1.405 inches

Material:

Stainless steel

Material Specification:

Ph13-8-0 mfr ref single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Astm 2700, method 1 assn standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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