

View Online at <https://aerobasegroup.com/nsn/5320-00-001-5177>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.565 inches and 0.585 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1880 inches and 0.1895 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.349 inches and 0.354 inches

Lubrication:

Cetyl alcohol

Grip Length:

0.255 inches

Thread Size:

0.190 inches

Shear Strength:

6100 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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