NSN 5320-00-010-4186 Solid Rivet - Page 1 of 1



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Fastener Length:
Between 1.359 inches and 1.391 inches
Head Style:
Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)
Shank Diameter:
Between 0.305 inches and 0.317 inches
Shank Style:
Straight
Head Major Diameter:
Between 0.569 inches and 0.588 inches
Shear Strength:
44000 single pounds per square inch
Countersink Angle:
Between 88.0 degrees and 92.0 degrees
Heat Treatment:
Annealed
Material:
Steel comp 1006 or steel comp 1008 or steel comp 1010 or steel comp 1012
Material Specification:
Qq-s-409 federal specification all material responses
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
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