## NSN 5320-00-018-1961

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**Thread Class:** За **Thread Direction:** Right-hand Fastener Length: 1.822 inches **Head Style:** Countersunk w/reverse chamfer **Head Height:** Between 0.094 inches and 0.096 inches Width Between Flats: Between 0.189 inches and 0.193 inches **Shank Diameter:** Between 0.436 inches and 0.437 inches **Shank Style:** Pin-rivet, straight, threaded **Head Major Diameter:** Between 0.662 inches and 0.668 inches **Grip Length:** 1.187 inches Thready Qty Per Inch (tpi): 20 **Thread Size:** 0.438 inches **Shear Strength:** 125000 single pounds per square inch **Countersink Angle:** 100.0 degrees **Heat Treatment:** As fabricated Material: Steel comp 431 **Material Specification:** Mil-s-18732 military specification single material response **Surface Treatment:** Cadmium **Surface Treatment Specification:** Qq-p-416, type 2, cl 3 federal specification single treatment response **Thread Series Designator:** Unjf Shelf Life: N/a

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Demilitarization:

No

Fiig:

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Mil-std (military Standard):

Mil-s-18732 spec.