

View Online at <https://aerobasegroup.com/nsn/5320-00-018-1961>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

1.822 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.094 inches and 0.096 inches

Width Between Flats:

Between 0.189 inches and 0.193 inches

Shank Diameter:

Between 0.436 inches and 0.437 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.662 inches and 0.668 inches

Grip Length:

1.187 inches

Thready Qty Per Inch (tpi):

20

Thread Size:

0.438 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

100.0 degrees

Heat Treatment:

As fabricated

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.