

View Online at <https://aerobasegroup.com/nsn/5320-00-054-9380>

**Fastener Length:**

Between 0.678 inches and 0.698 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.186 inches and 0.190 inches

**Shank Style:**

Self-plugging

**Head Major Diameter:**

Between 0.349 inches and 0.357 inches

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 0.501 inches and 0.562 inches

**Shear Strength:**

1580 single pounds per square inch

**Countersink Angle:**

Between 98.5 degrees and 101.5 degrees

**Material:**

Nickel alloy 400 or nickel alloy r-405

**Material Specification:**

Qq-n-281 federal specification all material responses

**Surface Treatment:**

Cadmium sleeve and chromate sleeve

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response sleeve

**Specification Data:**

80205-nas1399 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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