

View Online at <https://aerobasegroup.com/nsn/5320-00-054-9380>

Fastener Length:

Between 0.678 inches and 0.698 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.186 inches and 0.190 inches

Shank Style:

Self-plugging

Head Major Diameter:

Between 0.349 inches and 0.357 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 0.501 inches and 0.562 inches

Shear Strength:

1580 single pounds per square inch

Countersink Angle:

Between 98.5 degrees and 101.5 degrees

Material:

Nickel alloy 400 or nickel alloy r-405

Material Specification:

Qq-n-281 federal specification all material responses

Surface Treatment:

Cadmium sleeve and chromate sleeve

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response sleeve

Specification Data:

80205-nas1399 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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