

View Online at <https://aerobasegroup.com/nsn/5320-00-091-5181>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.135 inches and 1.155 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.127 inches and 0.130 inches

**Shank Diameter:**

Between 0.3326 inches and 0.3331 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.469 inches and 0.474 inches

**Grip Length:**

0.510 inches

**Thready Qty Per Inch (tpi):**

24

**Thread Size:**

0.312 inches

**Shear Strength:**

95000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Special Features:**

Solid film and cetyl alcohol lubrication

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

**Surface Treatment:**

Anodize

**Surface Treatment Specification:**

Ti-shield 3, fscm 73197 mfr ref single treatment response or iodize type 2, fscm 73197 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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