

View Online at <https://aerobasegroup.com/nsn/5320-00-108-1544>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.818 inches

**Head Style:**

Flush countersunk

**Shank Style:**

Pin-riquet, tapered, threaded

**Head Major Diameter:**

0.439 inches

**Tip Diameter:**

0.3007 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

0.437 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

108000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp e4340 or steel comp 4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-5000 spec.