

View Online at <https://aerobasegroup.com/nsn/5320-00-143-6004>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.813 inches and 1.833 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.190 inches and 0.193 inches

**Shank Diameter:**

Between 0.452 inches and 0.453 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.662 inches and 0.668 inches

**Grip Length:**

Between 1.183 inches and 1.193 inches

**Thread Size:**

0.438 inches

**Shear Strength:**

125000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp 431

**Material Specification:**

Mil-s-18732 military specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A528u0

**Mil-std (military Standard):**

Mil-s-18732 spec.