

View Online at <https://aerobasegroup.com/nsn/5320-00-145-5923>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Collar Outside Diameter:**

Between 0.408 inches and 0.412 inches

**Collarheight:**

Between 0.532 inches and 0.552 inches

**Lubrication:**

Grease film

**Collar Inside Diameter:**

Between 0.252 inches and 0.261 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Collar Style:**

Threaded (break off) type

**Material:**

Steel comp 303se

**Material Specification:**

Qq-s-764 federal specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, class 3 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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