

View Online at <https://aerobasegroup.com/nsn/5320-00-181-5991>

**Fastener Length:**

Between 1.163 inches and 1.193 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.197 inches and 0.199 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

0.386 inches

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 0.969 inches and 1.032 inches

**Hardness Rating:**

48.0 rockwell c stem and 53.0 rockwell c stem

**Shear Strength:**

3450 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 8740 expander

**Material Specification:**

Mil-s-6049 military specification single material response stem or astm a547 assn standard single material response stem

**Surface Treatment:**

Cadmium stem

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response sleeve

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-s-6758 spec.