

View Online at <https://aerobasegroup.com/nsn/5320-00-181-6809>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.280 inches and 1.300 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.079 inches and 0.081 inches

Shank Diameter:

Between 0.189 inches and 0.190 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.258 inches and 0.305 inches

Grip Length:

1.005 inches

Min. Tensile Strength (psi):

260000 pounds per square inch

Hardness Rating:

50.0 rockwell c and 55.0 rockwell c

Thread Size:

0.190 inches

Shear Strength:

156000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp h11

Material Specification:

Ams 6485 assn standard single material response

Surface Treatment:

Cadmium and chromate or nickel and cadmium

Surface Treatment Specification:

Qq-p-416 type 2, cl 2 federal specification single treatment response or ams2416 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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